

流变去毛刺机

Hydro Erosive Grinding Machine



设备介绍 Machine Overview

设备主要为解决内部交叉孔、内外不规则沟槽等处难去除毛刺问题而开发。工作时，高压磨料溶液高速通过毛刺部位进行有效磨削加工。通用机器设计为半自动形式，上料后，设备自动完成整个工作循环。也可以配以机械手实现自动上下料。使用范围广，调换夹具可用于不同零件去毛刺。

The machine is designed for both internal cross holes and inside/outside irregular grooves of which the burrs are difficult to remove. Remove, the high-pressured abrasive solution grinds the burrs with high speed. After manual loading, the machine works automatically throughout the entire deburring process. This type of machine has wide application. It can deburr different types of parts by changing clamps.

优点 ■

- ◎ 使用水溶液磨料，成本低，去毛刺后零件容易清洗。
- ◎ 定点去除毛刺，可到达任何需要去毛刺的边角。
- ◎ 去毛刺力度和效果可控制可调整。
- ◎ 夹具简洁、装夹方便，操作简单。
- ◎ 去毛刺效率高。

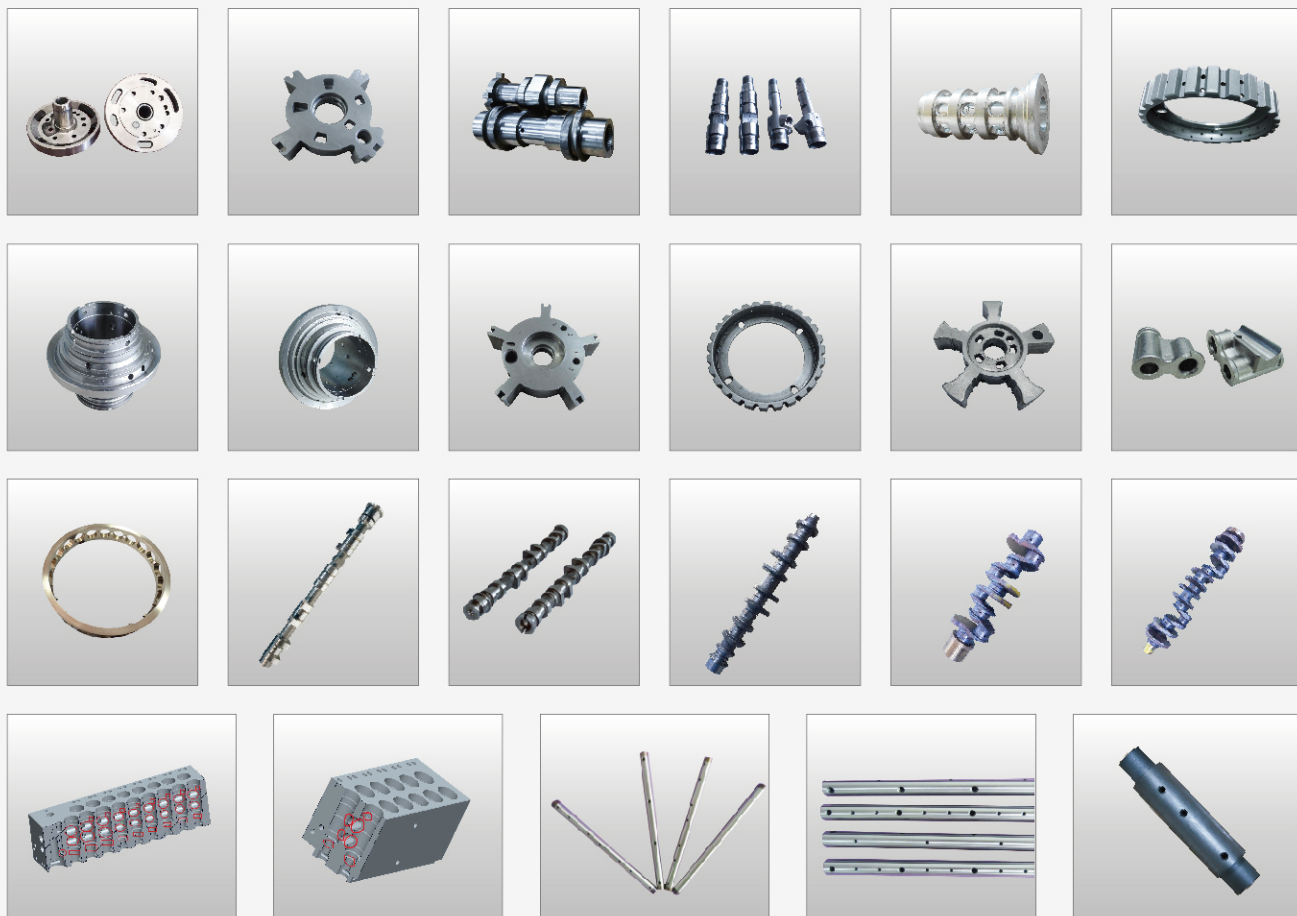
Highlights

- ◎ Lower cost with liquid abrasive
- ◎ The burrs can be located and removed from a designated point. The abrasive can reach inside or any corner of the part, which guarantees the deburring effect.
- ◎ Both of the deburring deepness and effect can be adjusted.
- ◎ The clamps are compact, convenient and easy to operate.
- ◎ Highly efficient in deburring.

技术参数 Technical Specifications

指标 Index	参数 Parameter
外形尺寸 Dimensions	4500mm x 2000mm x 2150mm
设备工作环境 Working Environment	0℃-55℃
供电电源电压 Power Supply Voltage	380±10%VAC
供电电源频率 Power Supply Frequency	50Hz
总功率 Total Power	25Kw
最大零件加工宽度(直径) Piece Width	可定制夹具 Fixtures Can Be Customized
最大零件加工厚度 Piece Thickness	可定制夹具 Fixtures Can Be Customized

适用加工零件 Applications



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